

Amada EMZ 3610 NT

Year: 09/2011

Machine hours: about 63.000 h



Technical data:

Control: AMNC-F

Punching force: 300kN

Working area X/Y: 2500 x 1525 mm

With repositioning: 5000 x 1525 mm

Max. sheet thickness: 4,5 mm (mild steel)

Max. table loading weight: 160 kg

Feed rate X/Y: 100 / 80 m/min (128 m/min simultaneous)

Positioning tolerance: +/- 0,1 mm

Number of stations in Z-turret: 45

AutoIndex stations: 4 (2 x B, 2 x C)

Feed rate turret: 30 1/min

Max. number of hits: 1000/min

Machine frame: Bridge frame

Punching drive: servo-electric Twin Drive

Drives turret + table: AC-Servo motors

Clamps: pneumatical

Electrical connection: 400V / 50Hz

Electrical consumption: 1kW – 7kW

Air consumption machine: 250 l/min

Air consumption Air Jet Vakuum: 250 l/min

Machine weight: 25 to

Options:

- Punch & Forming unit (P&F)
- Multi Tapping unit



